

[Signature]
Work Order ID 77656

December-21-11 8:16:38 AM

77656

Page 1

Item ID: D350-567-115

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Interior Floor Window

Stop

NS2

Start Date: 12/14/11 Start Qty: 4.00

4

Cust Item ID:

Required Date: 1/20/12 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan:

V

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
IIN-D350-567	Rev D

100
100 DOCUMENT CONTROL *label only* 0.00
DC Memo *sex* 0.00
Document Control Photocopy bluefile and create labels per PPP D350-567-115 CHG004 *S ualz79* *n/a ok for mls 11/12/21*

110
110 Pick Kit 0.00
Packaging Memo 0.00
Packaging *11/12/22 f* *40*

120
120 QC4- 100% Inspect kits for completeness 0.00
QC Memo 0.00
Quality Control *8 ualz79* *+4*

Work Order ID 77656

December-21-11 8:16:38 AM

77656

Page 2

Item ID: D350-567-115

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Interior Floor Window

Stop

NS2

Start Date: 12/14/11 **Start Qty:** 4.00

4

Cust Item ID:

Required Date: 1/20/12 **Req'd Qty:** 4.00

4

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

**Sequence ID/
Work Center ID**

**Operation
Description**

**Set Up/
Run Hours**

Tool ID

Tool #

**Plan
Code**

**Accept
Qty**

**Reject
Qty**

**Reject
Number**

**Insp.
Stamp**

130

130

Packaging

Packaging

0.00

PP21655

12/21/02

(4)

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D350-567-115

Location: _____

PPP Rev: _____

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

CK 12/01/02

11-12-29
(4)

Picklist Print

December-21-11 8:16:37 AM

Page 1

Work Order ID: 77656

Parent Item: D350-567-115

Start Date: 12/14/11

Required Date: 1/20/12

Parent Item Name: Interior Floor Window

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 04-08-24 JLM
 IPP Rev:B CHG#2 ECN 1055 07-11-21 DD verified by:EC
 IPP Rev:C 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN526C632R12 <i>Screw</i>		Purchased	No			110	Each	293.0000	9	36			
D2463 <i>Seal</i>		Manufactured	No	<u>Location</u> ST347 119225		110	f	290.2750	4.41	36	17.64	<i>SL</i>	
D3293-1 <i>Doubler</i>		Manufactured	No	<u>Location</u> ST404 72232		110	Each	290.275 290.275	4.0000	1	4		
D3294-1 <i>Bracket</i>		Manufactured	No	<u>Location</u> ST211 73457		110	Each	4 4	22.0000	1	4		
D3295-041 <i>Floor Window</i>		Manufactured	No	<u>Location</u> ST212 69340 73722 75075 76172		110	Each	22 1 1 10 10	10.0000	1	4	<i>SL(4)</i>	
				<u>Location</u> ST212 73723 76173		110	Each	10 3 7		3			

Picklist Print

December-21-11 8:16:38 AM

Page 2

Work Order ID: 77656

Parent Item: D350-567-115

Start Date: 12/14/11

Required Date: 1/20/12

Parent Item Name: Interior Floor Window

Start Qty: 4.00

Required Qty: 4.00

D3296-041
Door Assembly

Manufactured No 110 Each 7.0000

1 4

MS20470AD4-5
Rivet, Universal Head

Purchased No Location Loc Qty Loc Code

ST218 75055 7 7

4 8

MS20470AD4-6
Rivet, Universal Head

Purchased No Location Loc Qty Loc Code

ST319 118405 1746 1746

8 115 460

MS20470AD4-7
Rivet, Universal Head

Purchased No Location Loc Qty Loc Code

ST319 2729
117395 28
118927 701
119109 1000
119546 1000

295 185
15 60

MS21042L06
Nut

Purchased No Location Loc Qty Loc Code

ST320 1494
116081 117
117887 269
118614 1108

60 9 36 11/12/22 ④

Picklist Print

December-21-11 8:16:38 AM

Page 3

Work Order ID: 77656

Parent Item: D350-567-115

Parent Item Name: Interior Floor Window

Start Date: 12/14/11

Required Date: 1/20/12

NAS1149DN632J

Purchased

No

110

Each

695.0000

-9-

11/12/2011 36

Required Qty: 4.00

S
Washer

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
-----------------	----------------	-----------------

ST298	695	
-------	-----	--

118428	695	
--------	-----	--

36

5.0 PARTS LIST

Qty -015	Qty -017	Qty -025	Qty -027	Qty -111	Qty -117	Part Number	Description
X						D350-567-015	FLOOR WINDOW INSTALLATION (SMALL)
	X					D350-567-017	FLOOR WINDOW INSTALLATION (SMALL)
		X				D350-567-025	FLOOR WINDOW INSTALLATION (LARGE)
			X			D350-567-027	FLOOR WINDOW INSTALLATION (LARGE)
				X		D350-567-111	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
					X	D350-567-117	FLOOR WINDOW INSTALLATION (EXTRA LARGE)
1	1					D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
		1	1			D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
				1	1	D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
				1	1	D350-567-115	INTERIOR FLOOR WINDOW KIT
1		1			1	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)

Qty -013	Qty -023	Qty -113	Qty -115	Qty -031	Part Number	Description
X			/ 1		D350-567-013	REPLACEMENT WINDOW KIT (SMALL)
	X		-		D350-567-023	REPLACEMENT WINDOW KIT (LARGE)
		X			D350-567-113	REPLACEMENT WINDOW KIT (EXTRA LARGE)
			X		D350-567-115	INTERIOR FLOOR WINDOW KIT
				X	D350-567-031	INTERIOR FLOOR WINDOW KIT (SLIDING DOOR COMPATABLE)
1					D2125	REPLACEMENT WINDOW, SMALL
	1				D2942	REPLACEMENT WINDOW, LARGE
		1			D3290-041	REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE
1					D2126-0600	SEAL
	1				D2463-0750	NEOPRENE SEAL
		1			D2463-0860	NEOPRENE SEAL
9	12		2600-6		1/4 TURN FASTENER	
9	12		2600-LW		WASHER	
9	12		212-12		RECEPTACLE	
22	21		AN526C832R9		SCREW (OR AN526C832-9, OR MS51957-126)	
44	42		AN960JD8		WASHER	
22	21		MS21042L08		NUT (OR MS21042-08)	
18	24		MS20426AD3-5		RIVET	
2 SQ. YD	2 SQ. YD	2 SQ. YD		N/A		9.7oz 7781 'S' GLASS UNIVERSAL WEAVE
				1	D2463-0450	NEOPRENE SEAL
				1	D3210-1	DOUBLER
				1	D3211-1	BRACKET
				1	D3212-1	FLOOR WINDOW
				1	D3213-041	DOOR ASSEMBLY
				1	D3293-1	DOUBLER
			/ 1		D3294-1	BRACKET
			/ 1		D3295-041	FLOOR WINDOW
			/ 1		D3296-041	DOOR ASSEMBLY
			/ 1		D2463-0530	NEOPRENE SEAL
			9	8	AN526C632R12	SCREW (OR AN526C632-12, OR MS51957-32)
			9	8	AN960JD6	WASHER
			9	8	MS21042L06	NUT (OR MS21042-06)
			2	40	MS20470AD4-5	RIVET
			115	90	MS20470AD4-6	RIVET
			15	20	MS20470AD4-7	RIVET